



## H-611

### Main application

For long-term field test.

### Polymerization

At room temperature.

### Content

Two-component; glycidic

epoxy resin, bisphenol A epoxy resin, polysulfide rubber, modified amine hardener.

### Key features

No solvent required, low creep, excellent isolation qualities.

### Operation temperature range

-30°C...+80°C.

### Shelf life

**Before mixing:** 10 months at 24°C.

**After mixing:** 30 minutes when used in winter; 10 minutes when used in summer.

### Mixing proportion

Component A : component B = 4:1.

### Method of application

- Press or clamp with 0.1...0.3MPa force.
- Hold 24 hours at 24°C.
- Release the clamp.

### For accelerated curing:

- Heat up to 80°C with the speed not more than 2°C per minute, treat for 2 hours
- Cool down to room temperature and release the clamp.

### Packing

**8 bottles in pack:** 4 bottles of component A (8g/bottle); 4 bottles of component B (2g/bottle).