



F-614

Main application

High-temperature and high humidity (up to 60%) tests.

Polymerization

Thermal treatment.

Content

One-component, epoxy- and phenolic-based.

Key features

Strong adhesion, excellent isolation qualities, good stability and repeatability, wide operation temperature range and good repeatability of the test data.

Operation temperature range

-60°C...+250°C.

Shelf life

6 months at 4°C.

Method of application

- Press or clamp with 0.1...0.3MPa force.
- Heat up to 100°C with the speed not more than 2°C per minute, treat for 1 hour.
- Cool down to room temperature and release the clamp.

- **For usage up to 150°C:**
heat up to 165°C with the speed not more than 2°C per minute, treat for 2 hours.
- **For usage up to 370°C:**
heat up to 175°C with the speed not more than 2°C per minute, treat for 2 hours.
- Cool down to room temperature.
- Heat up to 250°C with the speed not more than 2°C per minute, treat for 4 hours.
- Cool down to room temperature.

Packing

8 bottles box: 10g/bottle.